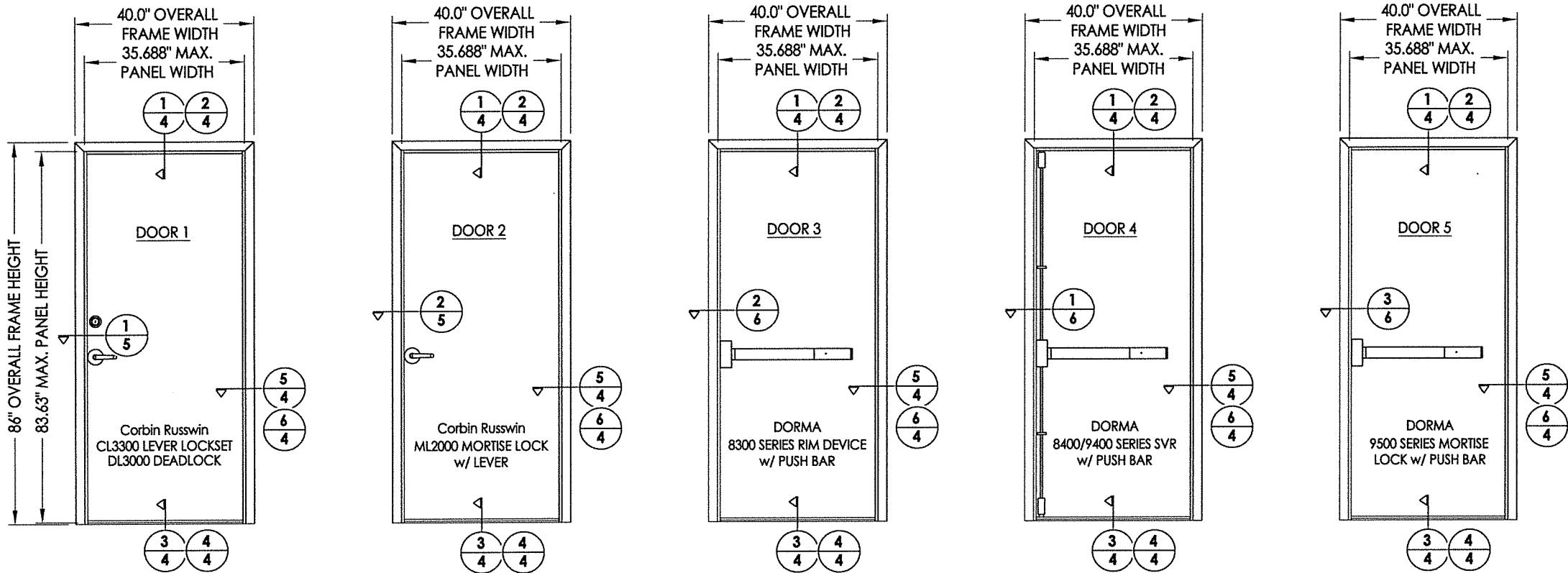


MEGAMET INDUSTRIES, INC.

3228 6th AVENUE NORTH
P.O. BOX 635
BIRMINGHAM, AL 35201

"H" & "HURRICANE" SERIES
COMMERCIAL STEEL DOOR
OUTSWING
"IMPACT"

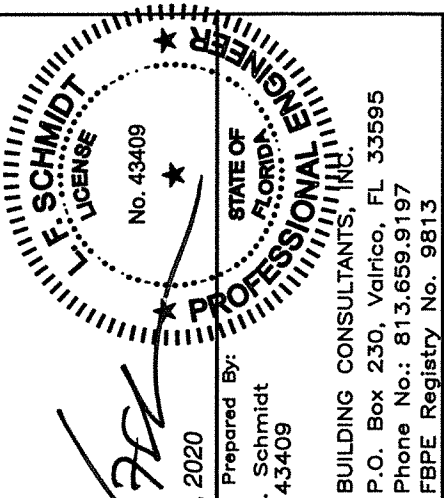


GENERAL NOTES

- 1. This product has been evaluated and is in compliance with the 7th Edition (2020) Florida Building Code (FBC) structural requirements for the "High Velocity Hurricane Zone" (HVHZ).
- 2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment to base material shall be beyond wall dressing or stucco.
- 3. When used in the "HVHZ", this product complies with Section 1626 of the Florida Building Code and does not require an impact resistant covering.
- 4. Site conditions that deviate from the details of this drawing require further engineering analysis by a licensed engineer or registered architect.
- 5. This product meets water infiltration requirements for "HVHZ" up to a positive DP of 50 psf. For positive DP > 50 psf, this product does not meet the water infiltration requirements for the "HVHZ" and shall be installed only in non-habitable areas or at habitable locations protected by an overhang or canopy such that the angle between the edge of canopy or overhang to sill is less than 45 degrees.
- 6. All steel shall be protected as specified in Section 2222.6 of the FBC.

TABLE OF CONTENTS	
SHT #	DESCRIPTION
1	Typical elevations, design pressures, & general notes
2	Frame construction & bill of materials
3	Door panel details
4	Vertical & horizontal cross sections
5	Horizontal cross sections
6	Horizontal cross sections
7	Frame anchoring
8	Components
9	Components
10	Components
11	Components

DESIGN PRESSURE RATING					
DOOR #	DOOR TYPE	HARDWARE TYPE	SERIES/MODEL	DOES NOT MEET WATER REQUIREMENTS	
1	"H" DOOR	Corbin Russwin	CL3300 SERIES LEVER LOCKSET DL3000 SERIES DEADLOCK	+116.0 PSF	-116.0 PSF
2	"H" DOOR	Corbin Russwin	ML2000 SERIES MORTISE w/ LEVER	+116.0 PSF	-116.0 PSF
3	"HURRICANE" DOOR	DORMA	8300 SERIES RIM DEVICE w/ PUSH BAR	+80.0 PSF	-80.0 PSF
4	"HURRICANE" DOOR	DORMA	8400/9400 SERIES SURFACE VERTICAL RODS (SVR) w/ PUSH BAR	+100.0 PSF	-100.0 PSF
5	"HURRICANE" DOOR	DORMA	9500 SERIES MORTISE LOCK w/ PUSH BAR	+65.0 PSF	-65.0 PSF



October 6, 2020

Documents Prepared By:
Lyndon F. Schmidt
P.E. No. 43409

RW BUILDING CONSULTANTS, INC.
P.O. Box 230, Valrico, FL 33595
Phone No.: 813.659.9197
FBPE Registry No. 9813

PRODUCT: MEGAMET INDUSTRIES, INC.

PART OR ASSEMBLY:
TYPICAL ELEVATIONS, DESIGN
PRESSURES & GENERAL NOTES

REVISIONS			
NO.	DATE	BY	REVISIONS
3	10/05/20	LFS	UPDATE TO 7TH ED. (2020) FBC
2	10/16/17	LFS	UPDATE TO 6TH ED. (2017) FBC
1	1/06/15	LFS	UPDATE TO 5TH ED. (2014) FBC

DATE: 7/17/13

SCALE: N.T.S.

DWG. BY: JK

CHK. BY: LFS

DRAWING NO.:

FL-16494.1

SHEET 1 OF 11

Item	DESCRIPTION	Material
A	1/4" MAX. SHIM SPACE	WOOD
B	3,000 PSI MIN. CONCRETE CONFORMING TO ACI 301 OR HOLLOW BLOCK CONFORMING TO ASTM C90	CONCRETE
1	THE "H" DOOR SKIN 16GA. (.055") MIN. THK. GALV. STEEL (Fy= 30,000 psi)	STEEL
2	POLYSTYRENE FOAM DOOR CORE (MESKER PD-POLY)	POLYSTYRENE
3	H.M.F. HEADER (MESKER)	STEEL
4	H.M.F. LATCH JAMB (MESKER)	STEEL
5	H.M.F. HINGE JAMB (MESKER)	STEEL
6	DOOR TOP & BOTTOM CLOSER (MESKER PDBC30)	STEEL
7	FRAME WEATHERSTRIP PEMKO S88D SILICONSEAL (HIGH TEMP. SILICONE)	SILICONE
8	BUMPFACE THRESHOLD NATIONAL GUARD PROD.	ALUMINUM
9	THRESHOLD WEATHERSTRIP (EXTRUDED VINYL NATIONAL GUARD PROD. COMES ON ITEM #8)	VINYL
10	CYLINDER LOCK BOX (MESKER PDCLB)	STEEL
11	MASONRY 'TEE' ANCHOR (MESKER PFMT5)	STEEL
12	5-3/4" COMPLETED OPENING ANCHOR (MESKER UNA-5 3/4")	STEEL
13	4-1/2" TEMPLATE HINGE BY HAGER	STEEL
14	STD. 4-1/2" FRAME HINGE REINFORCEMENT (MESKER PF4HR)	STEEL
15	STD. (SHORT) DOOR HINGE REIN. (MIDDLE & BOTTOM) (MESKER PDNHR450)	STEEL
16	12-24 x 1/2" MACHINE SCREW	STEEL
17	1/4" x 2-1/4" PFH ITW TAPCON CONCRETE SCREW	STEEL
18	3/8" x 5" PFH POWERS TAPPER CONCRETE SCREW	STEEL
19	MORTISE LOCK REINFORCEMENT (MESKER PDMLB)	STEEL
21	HEAVY DUTY LEVER LOCKSET CL3300 SERIES (CORBIN/RUSSWIN)	-
22	FRAME TAB GUSSET (MESKER FT001)	STEEL
23	BLANK MORTISE LOCK REINFORCEMENT (MESKER PDMLBB)	STEEL
25	FLOOR ANCHOR (MESKER PFSA5)	STEEL
27	STD. (LONG) DOOR HINGE REIN. (TOP HINGE MESKER PDNLHR 450)	STEEL
28	CYLINDRICAL DEAD LOCK DL3000 SERIES (CORBIN RUSSWIN)	-
29	MORTAR GUARD FOR UNIVERSAL STRIKE (MESKER SRUPGM401)	STEEL
30	MORTISE LOCKSET W/LEVER HANDLE ML2000 SERIES (CORBIN RUSSWIN)	-
31	HINGE MORTAR GUARD FOR FRAME BY MESKER	STEEL
32	"HURRICANE" DOOR SKIN 16 ga. (.058") MIN. THK. GALV. STEEL (Fy= 40,000 psi) w/ 14ga. INTERIOR SIDE INNER LAYER (SEE CROSS SECTIONS SHT. 3)	-
33	PANIC THRESHOLD NATIONAL GUARD PROD. #NGP 896	ALUM.
35	4-1/2" TEMPLATE HINGE BY PBB	STEEL
36	SURFACE MOUNTED FRAME WEATHERSTRIP (NATIONAL GUARD PRD. #137SA)	-
37	SURFACE MOUNTED FRAME WEATHERSTRIP (NATIONAL GUARD PRD. #130NA)	-
38	SURFACE MOUNTED DOOR BOTTOM SWEEP (NATIONAL GUARD PRD. #200SA)	-
39	SURFACE MOUNTED FRAME WEATHERSTRIP (NATIONAL GUARD PRD. #9125A)	-
40	DORMA HARDWARE #9400 VERTICAL RODS W/ PUSH BAR	-
41	DORMA HARDWARE #8400 VERTICAL RODS W/ PUSH BAR	-
43	DORMA HARDWARE #8300 RIM DEVICE W/ PUSH BAR	-
44	DORMA HARDWARE #9500 MORTISE W/ PUSH BAR	-
46	#8 x 1/2" PPH SELF TAPING SHEET METAL SCREW (WEATHERSTRIP TO FRAME)	STEEL
47	#10 x 3/4" PPH SELF TAPING SHEET METAL SCREW (SWEEP TO DOOR)	STEEL
49	PRIMETER REINFORCEMENT BY MESKER	STEEL
50	#12-24 x 5/8" LG. MACHINE SCREW (RIM DEVICE STRIKE TO FRAME NOT SHOWN)	STEEL
51	THRESHOLD WEATHERSTRIP (EXTRUDED VINYL NATIONAL GUARD PROD. COMES ON ITEM #33)	VINYL
52	161 DEADBOLT FRAME REINFORCEMENT (MESKER PFDBR4)	STEEL
53	4-1/8" FRAME STK. REIN. (MESKER PSFR4)	STEEL

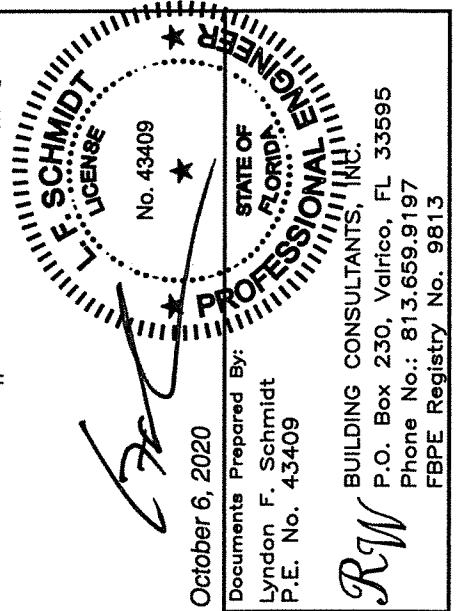
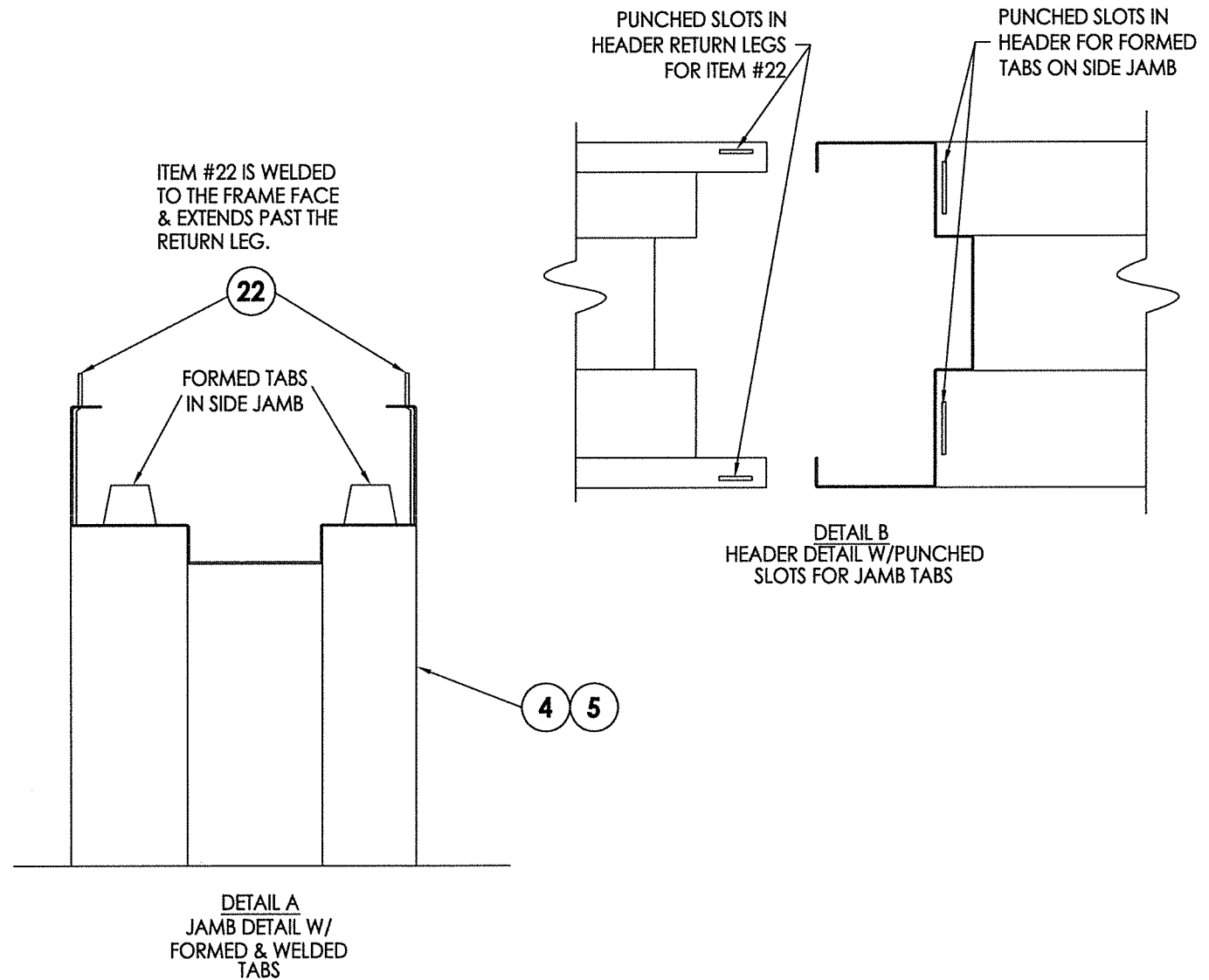
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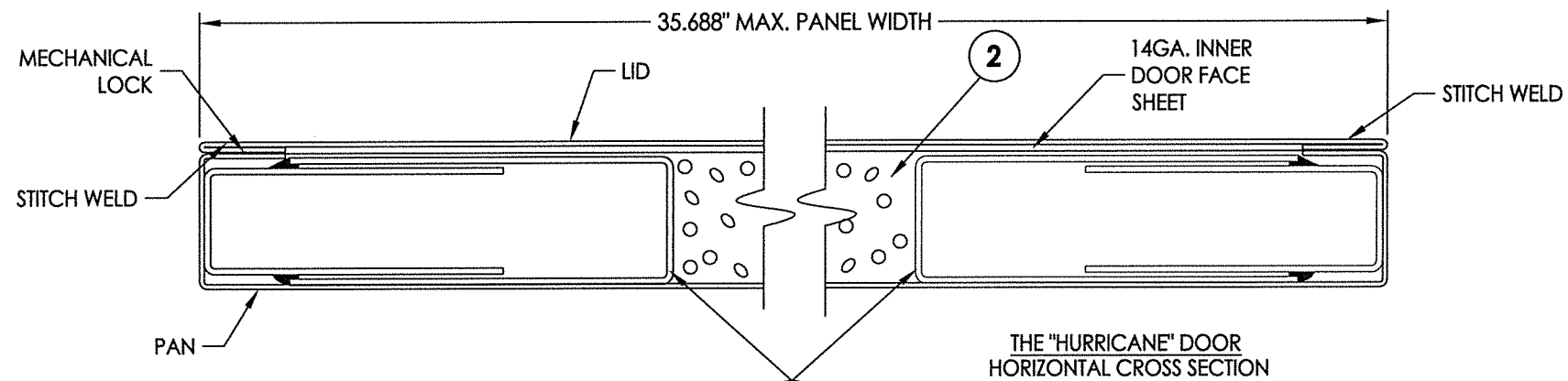
- THE HEADER, ITEM #3 AND THE SIDE JAMBS, ITEM #5 ARE A ONE-PIECE BRAKE PRESS FORMED STEEL FRAME FROM 16GA. (0.053" MIN.) COLD ROLLED STEEL. THE CORNERS OF BOTH THE HEADER AND SIDE JAMBS ARE MITERED, BUTTED AND SEAM WELDED. THE HEADER HAS SLOTS PUNCHED IN BOTH RETURN LEGS (SEE DETAIL B SHEET 2) FOR THE 18GA. (0.0625" MIN.) FRAME TAB (GUSSET), ITEM #22, THAT ARE WELDED TO SIDE JAMBS. THE TABS ARE BENT 90° OVER THE HEADER AFTER BEING SLIPPED THROUGH THE SLOTS TO CREATE A MECHANICAL JOINT. THE HEADER ALSO HAS A PUNCHED SLOT IN BOTH RABBITS, SEE DETAIL B SHEET 2. THE SIDE JAMBS HAVE ONE FORMED TAB IN EACH RABBIT, SEE DETAIL A SHEET 2. THE FORMED TABS ON THE SIDE JAMBS ARE SLID INTO THE PUNCHED SLOTS IN THE HEADER AND BENT OVER 90° TO CREATE A MECHANICAL LOCK.

- EACH HINGE LOCATION ON THE HINGE JAMB HAS A 7GA. (0.175" MIN.) STEEL FRAME HINGE REINFORCEMENT, ITEM #14, WELDED TO THE BACK SIDE. EACH HINGE THEN HAS AN 0.040" MIN. STEEL MORTAR GUARD, ITEM #31, WELDED TO THE FRAME OVER THE HINGE REINFORCEMENT.

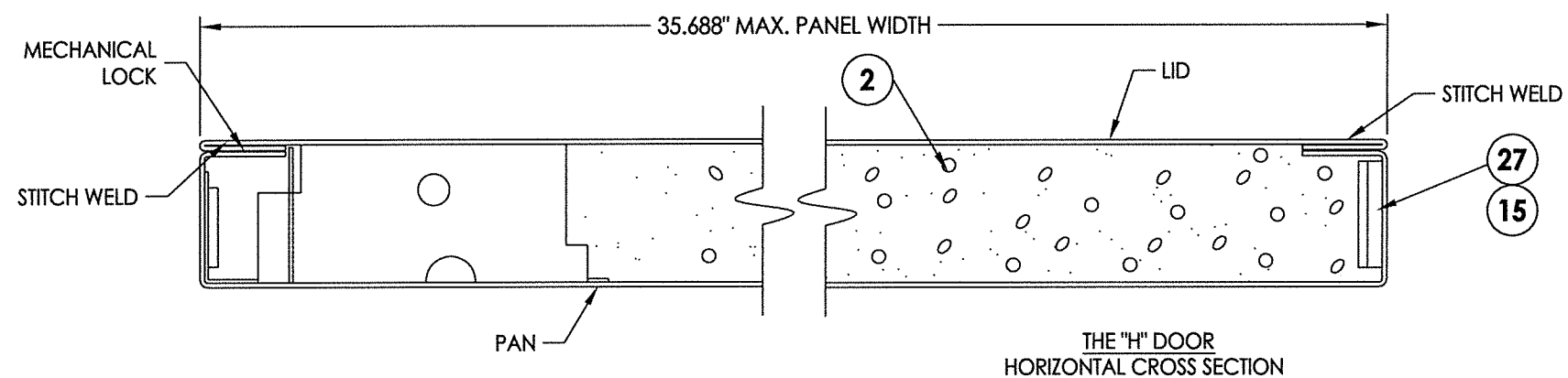
- THE LATCH JAMB STRIKE AREA IS REINFORCED WITH A 14GA. (0.075" MIN.), STEEL PLATE, ITEM #53, WELDED TO THE BACK SIDE OF THE FRAME AT EACH STRIKE LOCATION. THE STRIKE LOCATION ALSO HAS A STEEL MORTAR GUARD (0.023" MIN.), ITEM #29, WELDED OVER EACH REINFORCEMENT. EACH DEABOLT LOCATION ON THE LATCH JAMB IS REINFORCED WITH A 14GA. (0.075" MIN.) STEEL REINFORCEMENT, ITEM #52 WELED TO THE BACK SIDE OF THE FRAME. THE DEADBOLT LOCATION ALSO HAS A STEEL MORTAR GUARD (0.023" MIN.), ITEM #29, WELDED OVER EACH REINFORCEMENT.

- THE FRAME SYSTEM USES AN ALL ALUMINUM BUMP THRESHOLD NATIONAL GUARD PRODUCTS NUMBER 891V, ITEM #8, OR NATIONAL GUARD PRODUCTS NUMBER NGP 896, ITEM #33.

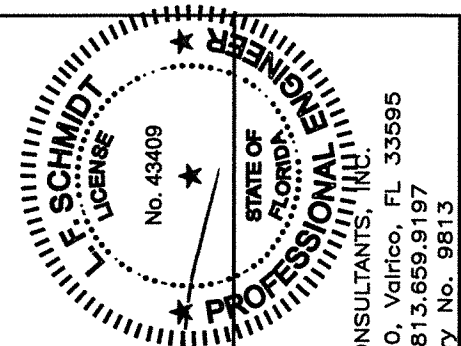
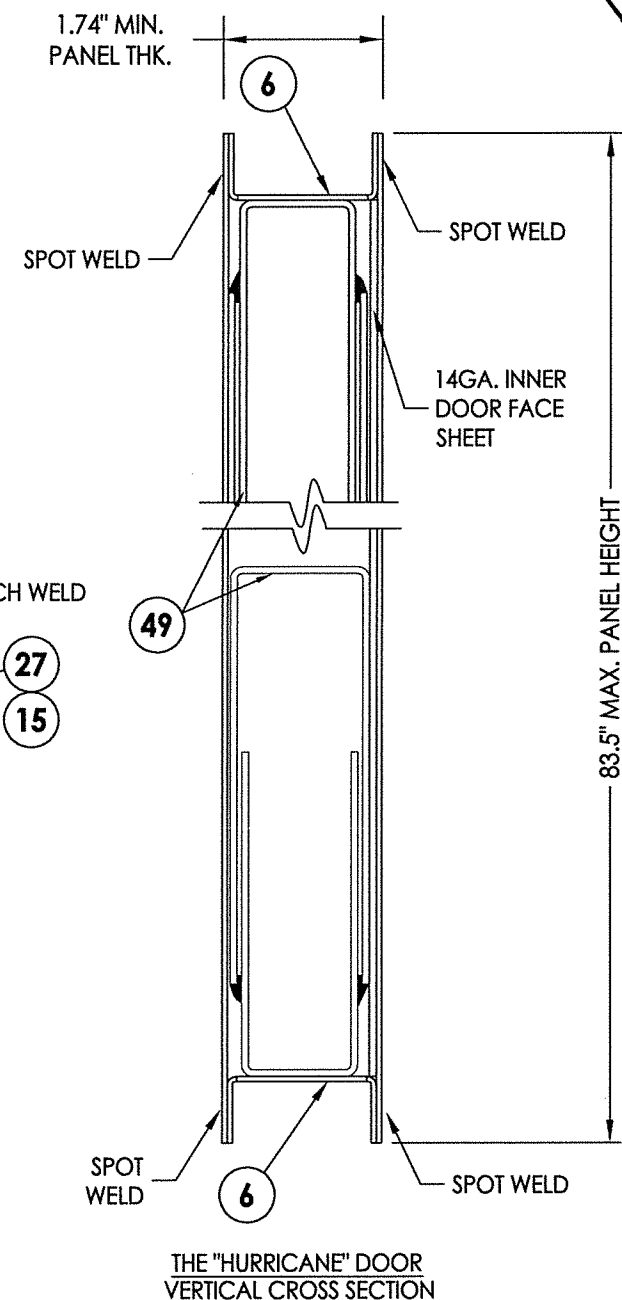
[illegible]



THE "HURRICANE" DOOR: THE DOOR PANEL, ITEM #32, IS CONSTRUCTED FROM (2) 16GA. (0.058" MIN.) COLD ROLLED STEEL FACE SHEETS ON THE EXTERIOR AND (1) 14GA. (0.070" MIN.) COLD ROLLED STEEL INNER DOOR FACE SHEET GLUED TO THE BACKSIDE OF THE INTERIOR 16GA. FACE SHEET. THE PANELS ARE CLOSED ON THE TOP AND BOTTOM WITH A 16GA. (0.053" MIN.) STEEL TOP AND BOTTOM CLOSER, ITEM #6. THE INTERIOR PERIMETER OF THE IS REINFORCED WITH A 2PIECE 14GA. (0.072" MIN.) COLD ROLLED STEEL PERIMETER REINFORCEMENT, ITEM #49. THE REINFORCEMENTS AT THE TOP AND BOTTOM RUN EDGE TO EDGE AND THE SIDE REINFORCEMENTS ARE PLACED IN BETWEEN THEM. THE SIDE REINFORCEMENTS ARE THEN WELDED TO THE TOP AND BOTTOM REINFORCEMENTS. THE INTERIOR CAVITY OF THE PANEL IS FILLED WITH EXPANDED POLYSTYRENE (EPS), ITEM #2. THE PANEL FACE SHEETS ARE FLUSH WITH THE TOP AND BOTTOM CLOSER AND SPOT WELDED TO THE CLOSERS A MAXIMUM OF 3.0" ON CENTER. THE DOOR PANEL PAN HAS BLANKED HOLES EVERY 3.0" ALONG ITS RETURN LEG. THE PANEL LID HAS PUNCHED TABS EVERY 3.0" ITS RETURN LEG. THE LID IS PLACED ON THE PAN AND THE TABS ARE SLID INTO THE PUNCHED HOLES TO CREATE A MECHANICAL LOCK. THE PAN AND LID ARE THEN STITCH WELDED THE FULL LENGTH OF BOTH VERTICAL EDGES.



THE "H" DOOR: THE DOOR PANEL, ITEM #1, IS CONSTRUCTED FROM (2) 16GA. {0.055" MIN.} COLD ROLLED STEEL FACE SHEETS. THE PANELS ARE CLOSED ON THE TOP AND BOTTOM WITH A 16GA. {0.053" MIN.} STEEL TOP AND BOTTOM CLOSER, ITEM #6. THE INTERIOR CAVITY OF THE PANEL IS FILLED WITH EXPANDED POLYSTYRENE (EPS), ITEM #2. THE PANEL FACE SHEETS ARE FLUSH WITH THE TOP AND BOTTOM CLOSER AND SPOT WELDED TO THE CLOSERS A MAXIMUM OF 3.0" ON CENTER. THE DOOR PANEL PAN HAS BLANKED HOLES EVERY 3.0" ALONG ITS RETURN LEG. THE PANEL LID HAS PUNCHED TABS EVERY 3.0" ITS RETURN LEG. THE LID IS PLACED ON THE PAN AND THE TABS ARE SLID INTO THE PUNCHED HOLES TO CREATE A MECHANICAL LOCK. THE PAN AND LID ARE THEN STITCH WELDED THE FULL LENGTH OF BOTH VERTICAL EDGES. EACH HINGE LOCATION HAS A 7GA. {0.175" MIN.} HOT ROLLED STEEL HINGE REINFORCEMENT TO THE PANEL EDGE. THE TOP LOCATION USES ITEM #27 AND THE MIDDLE AND BOTTOM LOCATIONS USE ITEM #15.



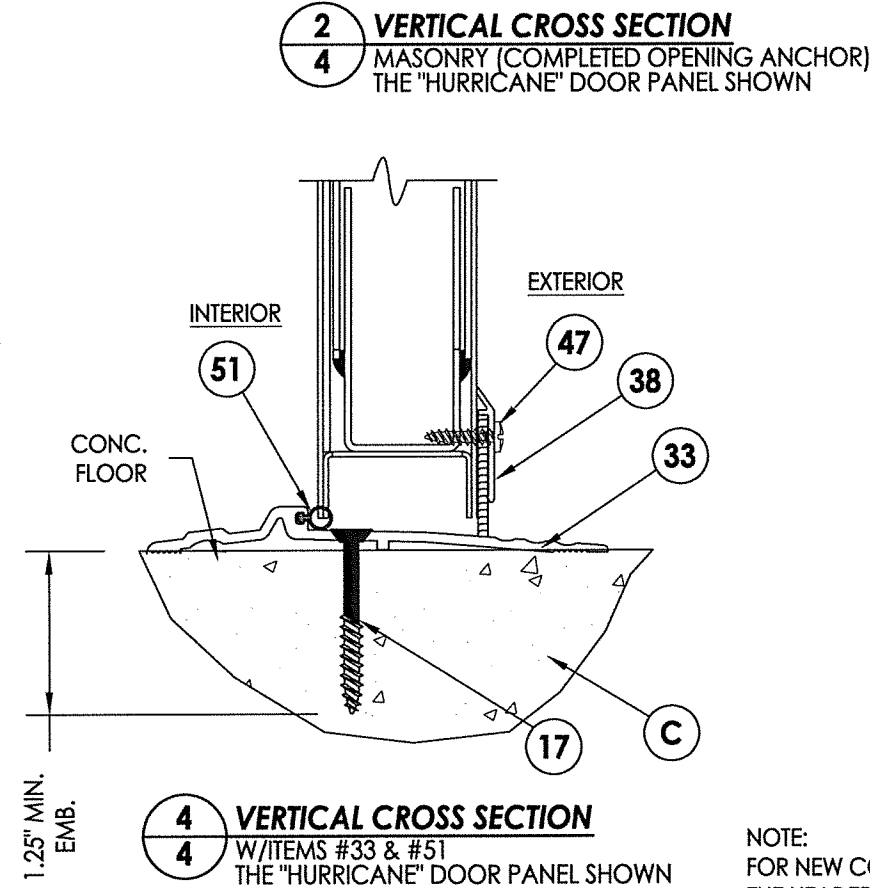
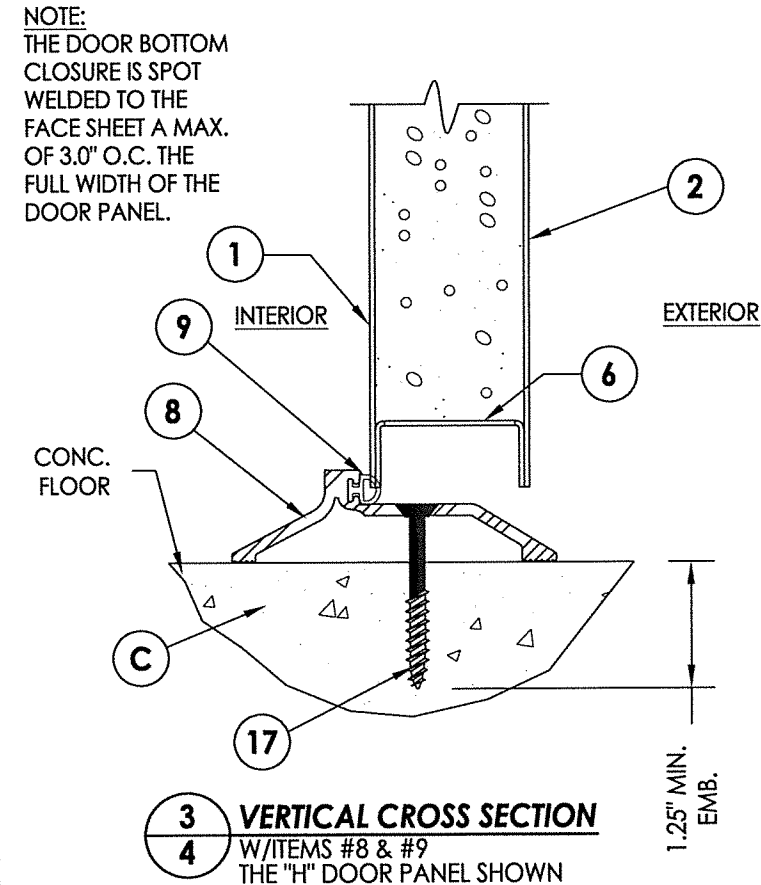
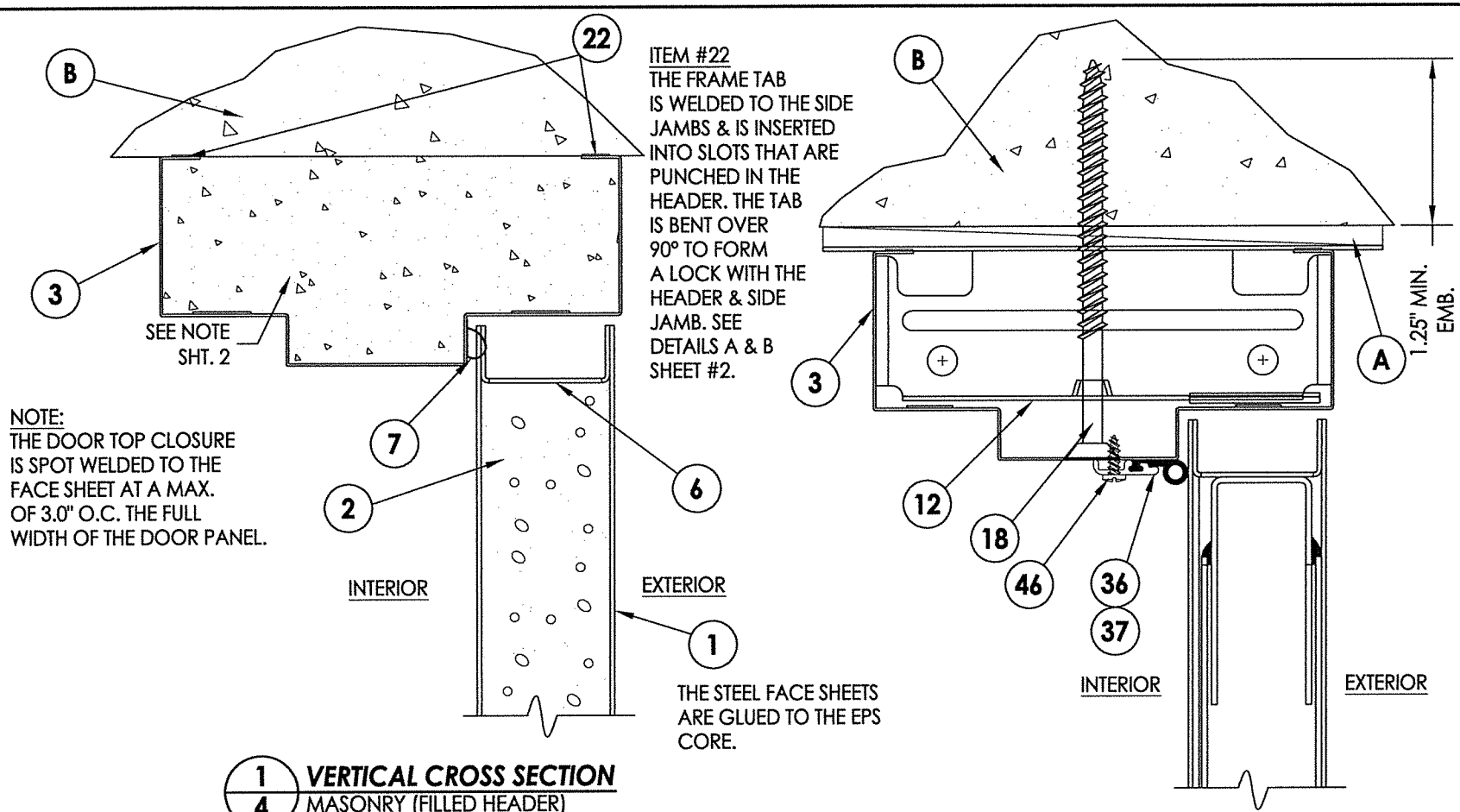
October 6, 2020

Documents Prepared By:
Lyndon F. Schmidt
P.E. No. 43409

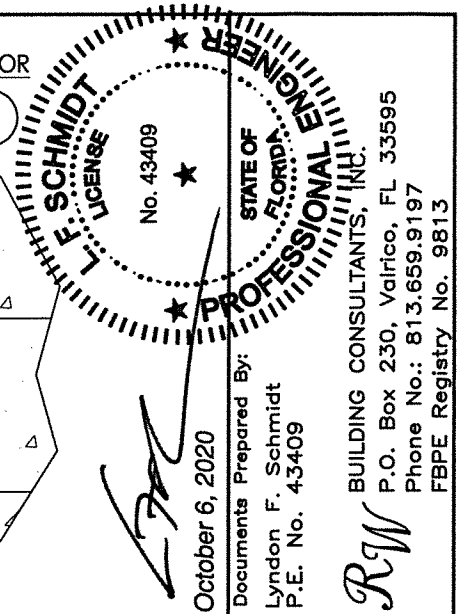
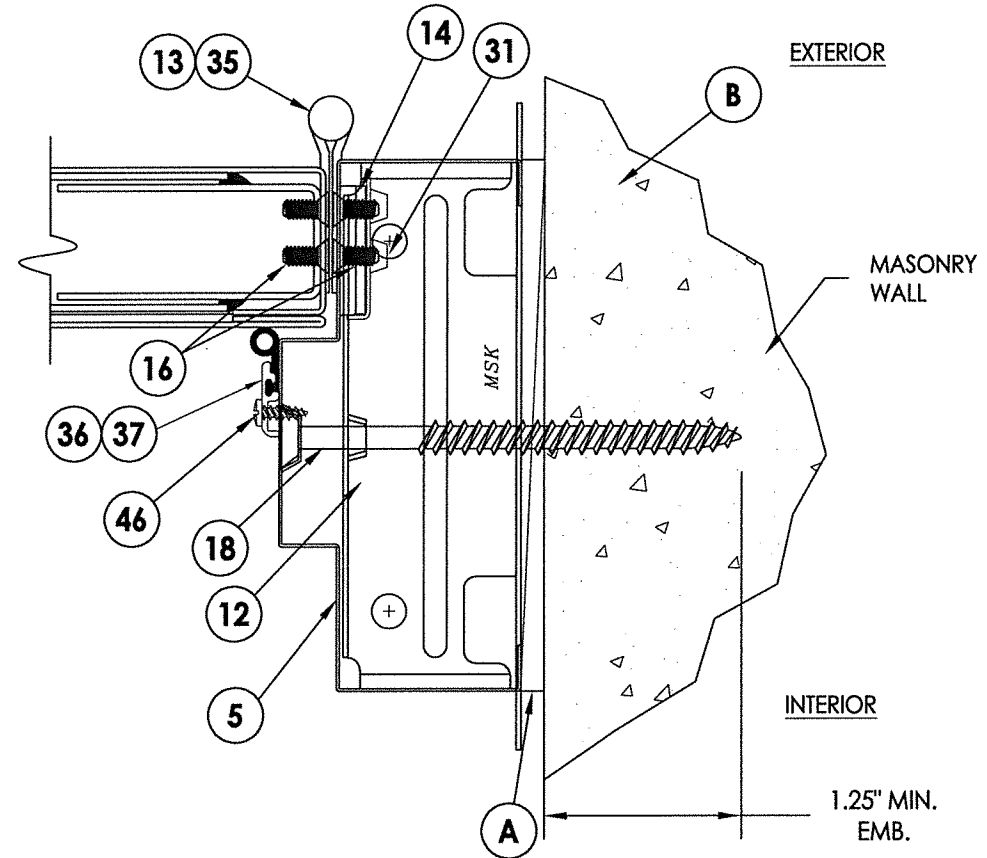
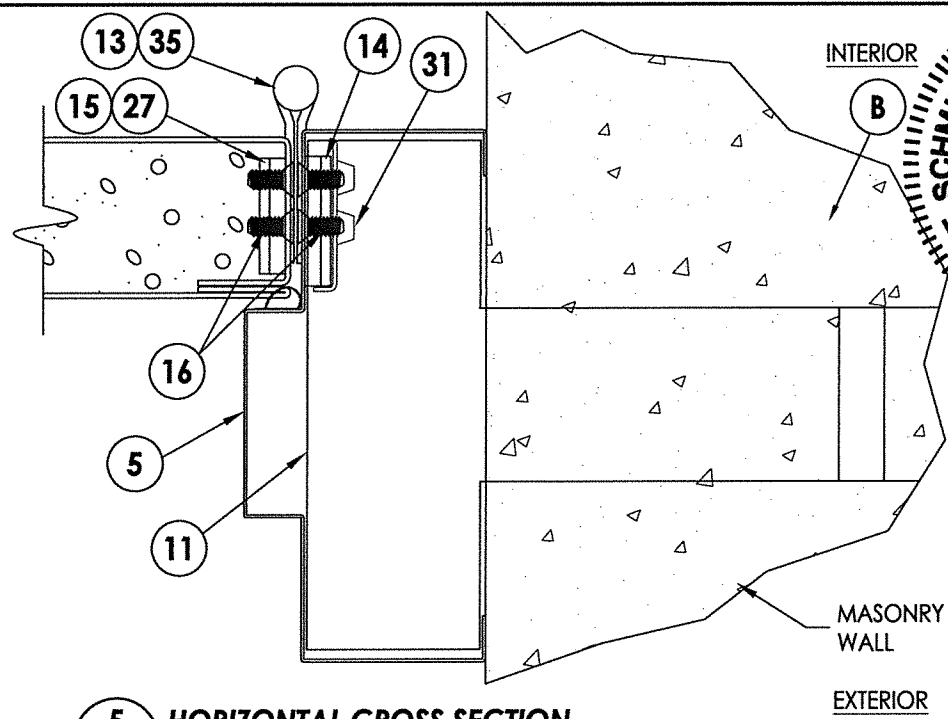


BUILDING CONSULTANTS, INC.
P.O. Box 230, Vairco, FL 33595
Phone No.: 813.659.9197
FBPE Registry No. 9813

DATE: 7/17/13		PRODUCT:		MEGAMET INDUSTRIES, INC.		PART OR ASSEMBLY: DOOR PANEL DETAILS	
SCALE: N.T.S.							
DWG. BY: JK							
CHK. BY: LFS							
DRAWING NO.: FL-16494.1							
SHEET 3 OF 11							



NOTE:
FOR NEW CONSTRUCTION INSTALLATION
THE HEADER IS FILLED WITH CONCRETE.
THERE ARE NO ANCHORS IN THE FRAME HEADER.



October 6, 2020
Documents Prepared By:
Lyndon F. Schmidt
P.E. No. 43409

PROFESSIONAL ENGINEER
STATE OF FLORIDA
No. 43409
R.W. BUILDING CONSULTANTS, INC.
P.O. Box 230, Valrico, FL 33595
Phone No.: 813.659.9197
FBPE Registry No. 9813

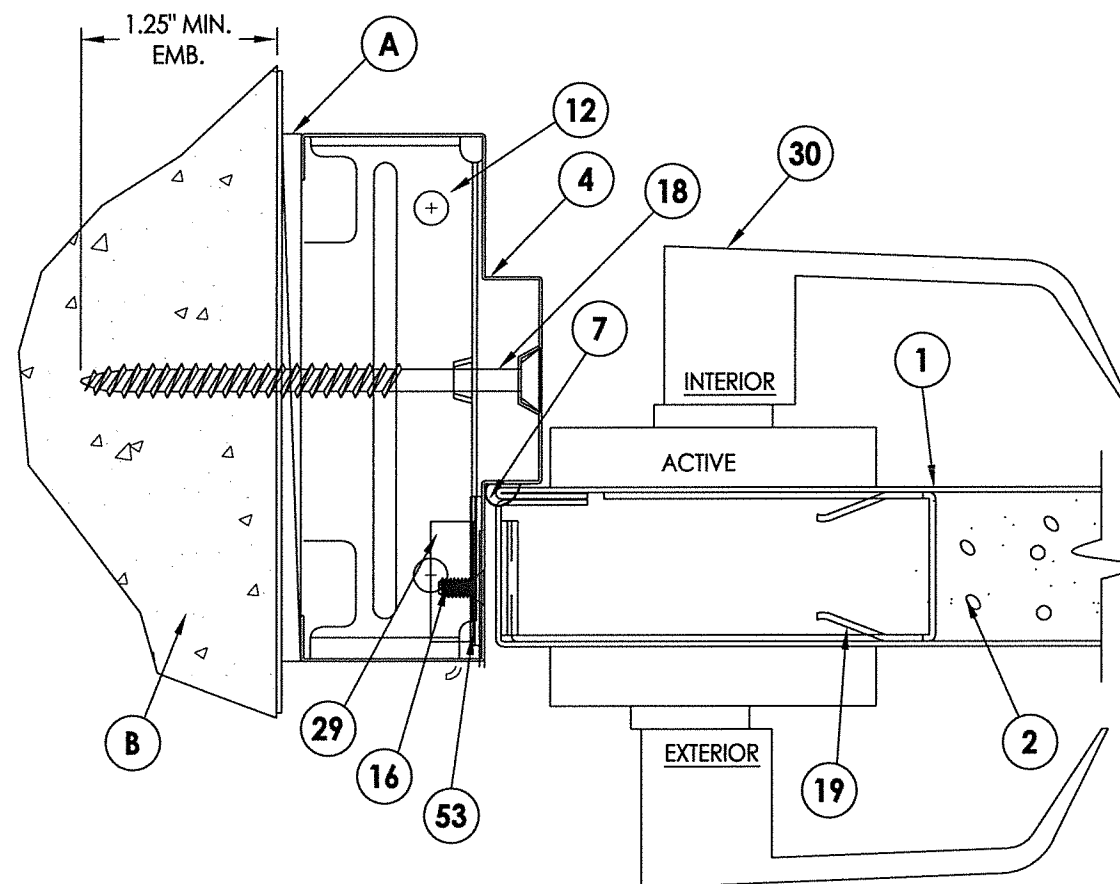
PRODUCT:
MEGAMET INDUSTRIES, INC.

PART OR ASSEMBLY:
VERTICAL & HORIZONTAL
CROSS SECTIONS

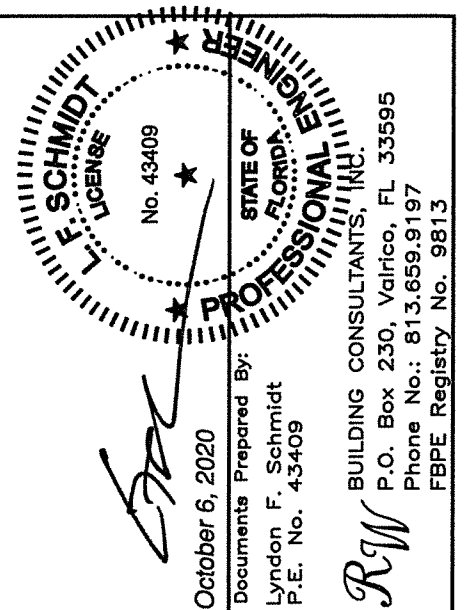
NO.	DATE	REVISIONS
3	10/05/20	UPDATE TO 7TH ED. (2020) FBC LFS
2	10/16/17	UPDATE TO 6TH ED. (2017) FBC LFS
1	1/06/15	UPDATE TO 5TH ED. (2014) FBC LFS

DATE: 7/17/13
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: FL-16494.1
SHEET 4 OF 11

1 **HORIZONTAL CROSS SECTION**
5 w/ Corbin Russwin CL3300 LEVER LOCKSET & DL3000 DEADLOCK



2 **HORIZONTAL CROSS SECTION**
5 w/ Corbin Russwin ML2000 MORTISE LOCK w/ LEVER



DATE: 7/17/13		PRODUCT:		MEGAMET INDUSTRIES, INC.
SCALE: N.T.S.				
DWG. BY: JK				
CHK. BY: LFS				
DRAWING NO.: FL-16494.1				PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS
SHEET 5 OF 11				
				REVISIONS
				BY
				LFS
				LFS
				LFS
				BY

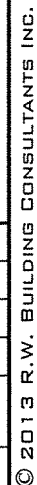
2 **HORIZONTAL CROSS SECTION**
w/ DORMA 8300 SEREIS RIM DEVICE w/ PUSH BAR

1.25" MIN. EMB.

INTERIOR

EXTERIOR

3 6 HORIZONTAL CROSS SECTION w/ DORMA 9500 SERIES MORTISE LOCK



[illegible]

6 DOOR TOP & BOTTOM CLOSER
16GA. (.053") C.R.S.

0.555"

0.75"

2.375"

1"

1"

0.75"

0.7"

1.4"

1.125"

1.234"

1.125"

0.75"

0.875"

6.5"

8"

4.75"

0.175"

STD. (SHORT) DOOR HINGE REIN

3.125"

2.125"

1.5"

(2) 12-24 TAPED HOLE

0.75"

1.625"

0.625"

0.5"

0.5"

(6) WELDED PROJECTIONS AS INDICATED

0.438"

5.625"

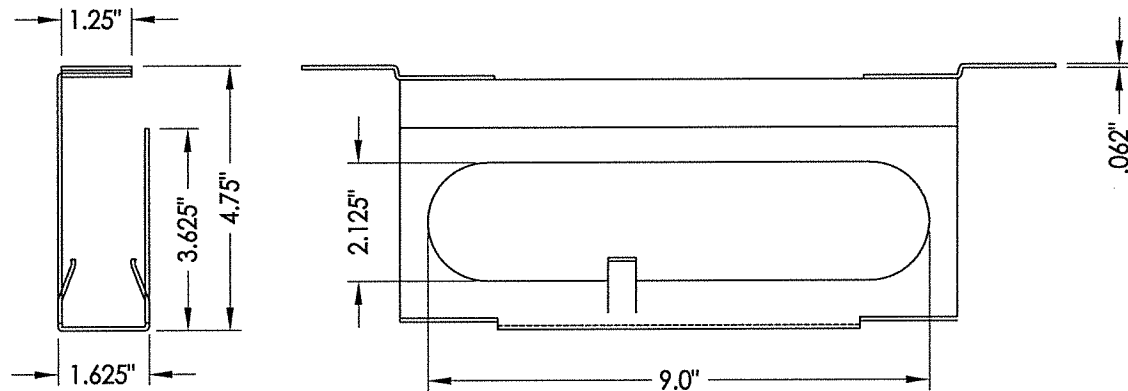
0.05"

0.035"

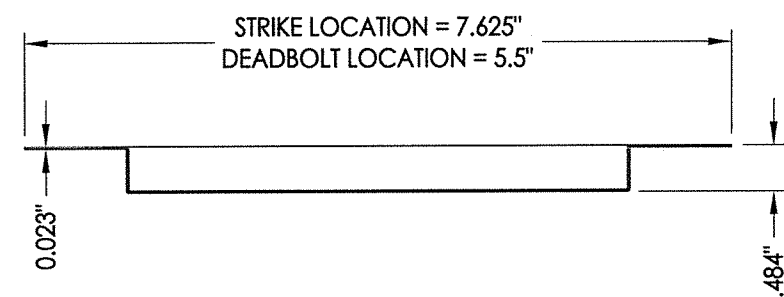
0.075"

52 DEADBOLT FRAME REINFORCEMENT
14GA. (0.075") C.R.S. (PFDBR4)

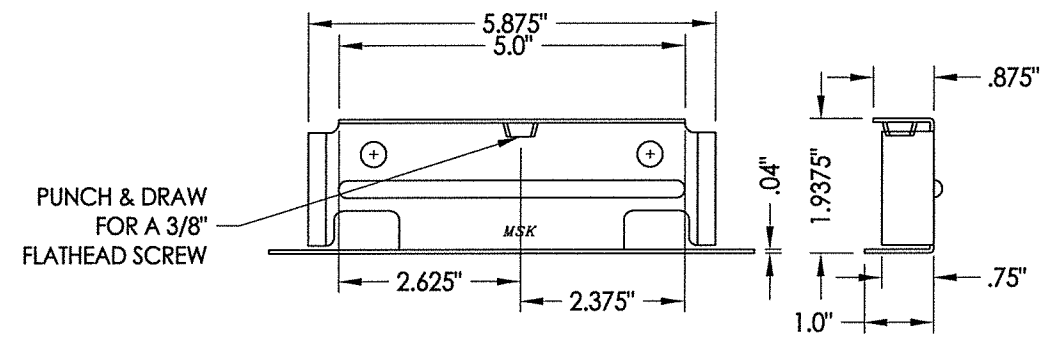
© 2013 R.W. BUILDING CONSULTANTS INC.



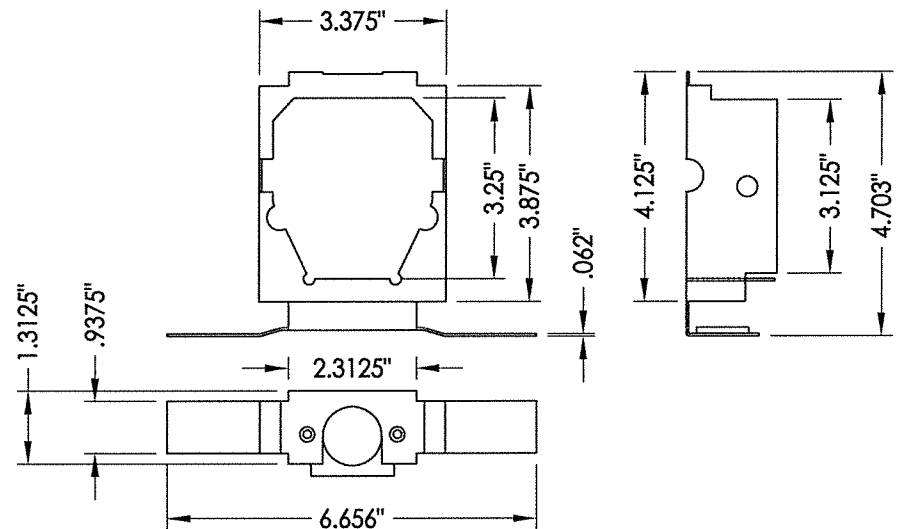
19 MORTISE LOCK REIN.
14GA. STEEL



29 MORTAR GUARD FOR UNIVERSAL STRIKE FRAME
.023\" THK. STEEL x 1.3125\" W.



12 5 3/4\" COMPLETED OPENING ANCHOR
(EXISTING WALL APPLICATION ANCHOR)
18GA. GALVANIZED STEEL



10 CYLINDER LOCK BOX
CYLINDER LOCK LOCKSET & DEADBOLT
14GA. STEEL

October 6, 2020

Documents Prepared By:
Lyndon F. Schmidt
P.E. No. 43409

PROFESSIONAL ENGINEER
STATE OF FLORIDA
No. 43409

RW BUILDING CONSULTANTS, INC.
P.O. Box 230, Valrico, FL 33595
Phone No.: 813.659.9197
FBPE Registry No. 9813

PRODUCT:		MEGAMET INDUSTRIES, INC.	
PART OR ASSEMBLY:		COMPONENTS	
NO.	DATE	REVISIONS	BY
3	10/05/20	UPDATE TO 7TH ED. (2020)	FBC LFS
2	10/16/17	UPDATE TO 6TH ED. (2017)	FBC LFS
1	1/06/15	UPDATE TO 5th ED. (2014)	FBC LFS

DATE: 7/17/13

SCALE: N.T.S.

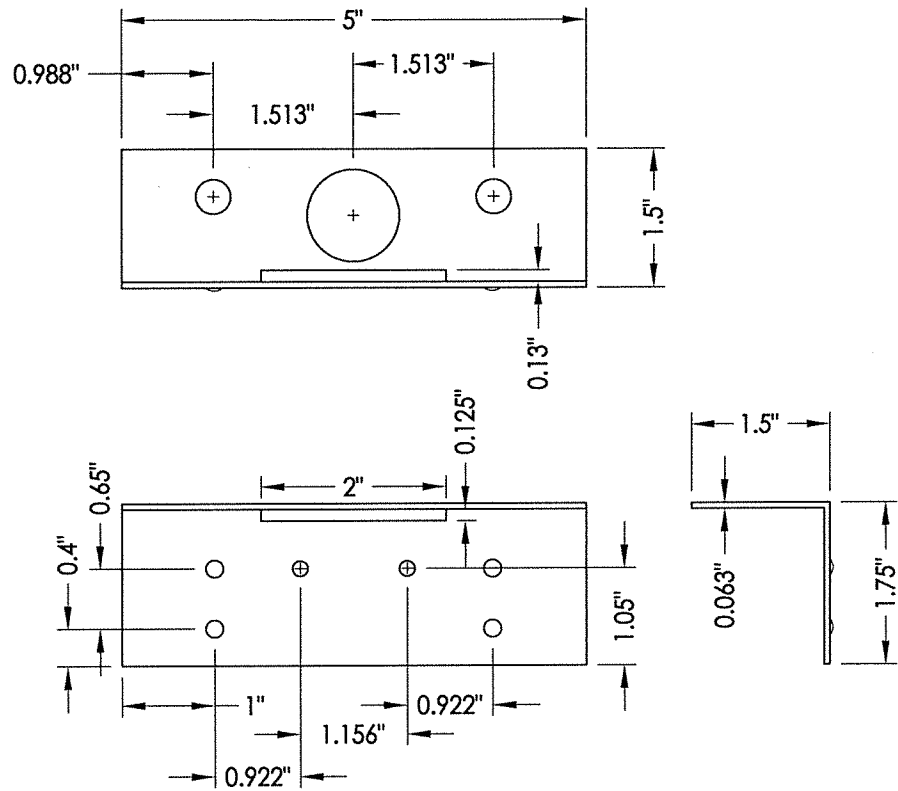
DWG. BY: JK

CHK. BY: LFS

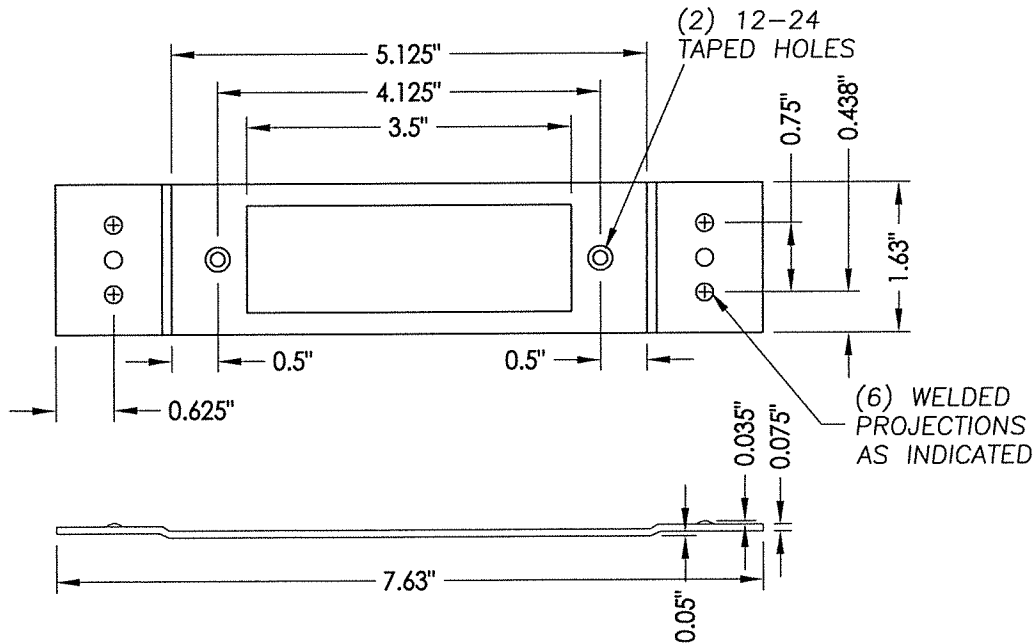
DRAWING NO.: FL-16494.1

SHEET 9 OF 11

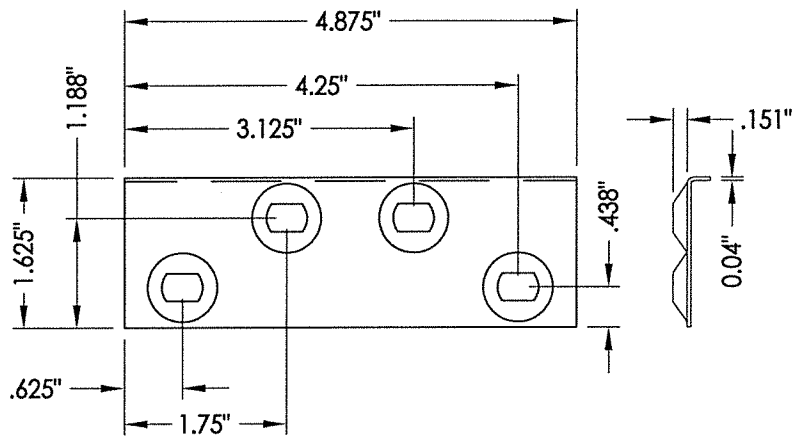
© 2013 R.W. BUILDING CONSULTANTS INC.



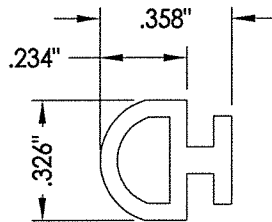
25 FLOOR ANCHOR
.063" STEEL



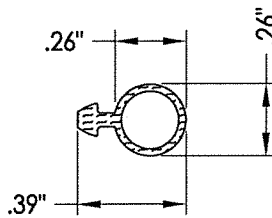
53 4 1/8" FRAME STK. REINFORCEMENT
(MORTISE & CYLINDRICAL LOCKS)
14 ga. C.R.S.



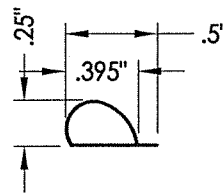
31 HINGE MORTAR GUARD
FRAME HINGE JAMB
.040" THK STEEL



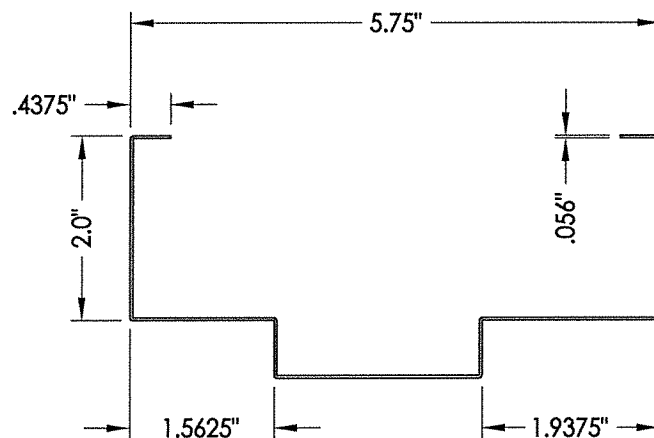
9 THRESHOLD WEATHERSTRIP
.046" MIN. WALL EXTRUDED VINYL
USED W/ ITEM #8



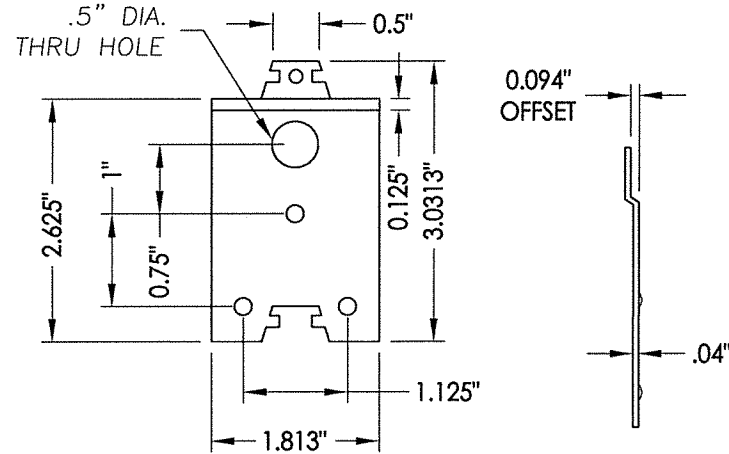
51 THRESHOLD WEATHERSTRIP
.030" MIN. WALL EXTRUDED VINYL
USED W/ ITEM #33



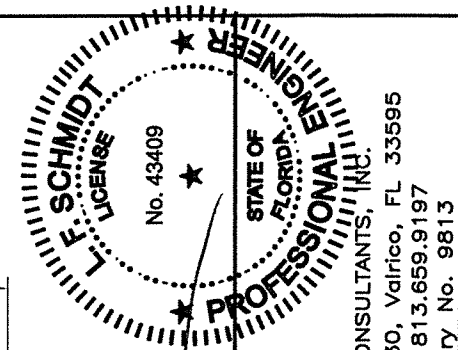
7 STICK ON FRAME WEATHERSTRIP
PEMCO S88D, HIGH TEMP. SILICONE



3 5 3/4" HOLLOW METAL FRAME
16GA. (.056" MIN.) C.R.S.



22 FRAME TAB (GUSSET)
18GA. C.R.S.

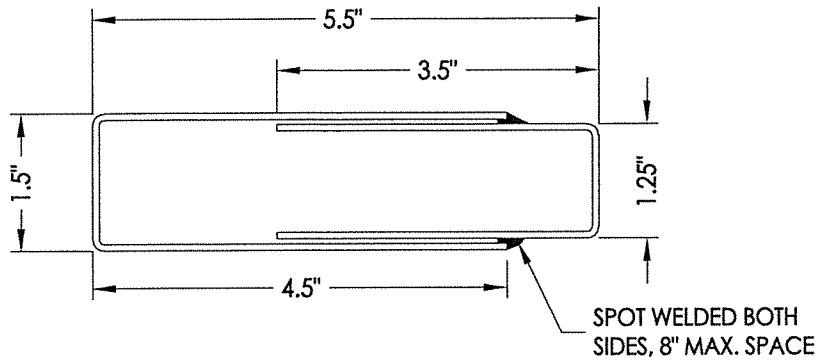


October 6, 2020
Documents Prepared By:
Lyndon F. Schmidt
P.E. No. 43409
BUILDING CONSULTANTS, INC.
P.O. Box 230, Valrico, FL 33595
Phone No.: 813.659.9197
FBPE Registry No. 9813

PRODUCT:		MEGAMET INDUSTRIES, INC.		PART OR ASSEMBLY:		COMPONENTS	
NO.	DATE	REVISIONS	BY	DATE	REVISIONS	BY	DATE
3	10/05/20	UPDATE TO 7TH ED. (2020)	FBC	LFS			
2	10/16/17	UPDATE TO 6TH ED. (2017)	FBC	LFS			
1	1/06/15	UPDATE TO 5TH ED. (2014)	FBC	LFS			

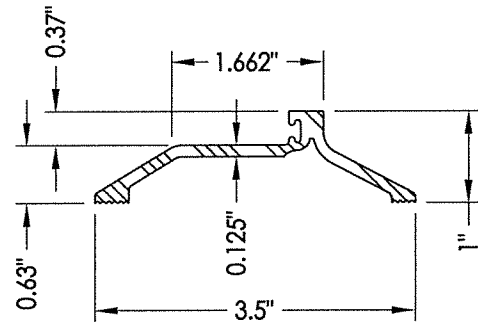
DATE: 7/17/13
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: FL-16494.1
SHEET 10 OF 11

R:\Clients\Megamet PERMANENTVA - Florida Product Approvals\FL-16494\C - Drawings\FL-16494 (2020)\FL-16494.1-13.dwg, 11.1

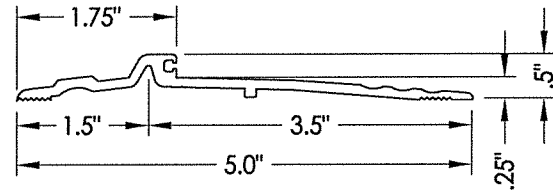


49 PRIMER REINFORCEMENT
.072" THK. C.R.S.

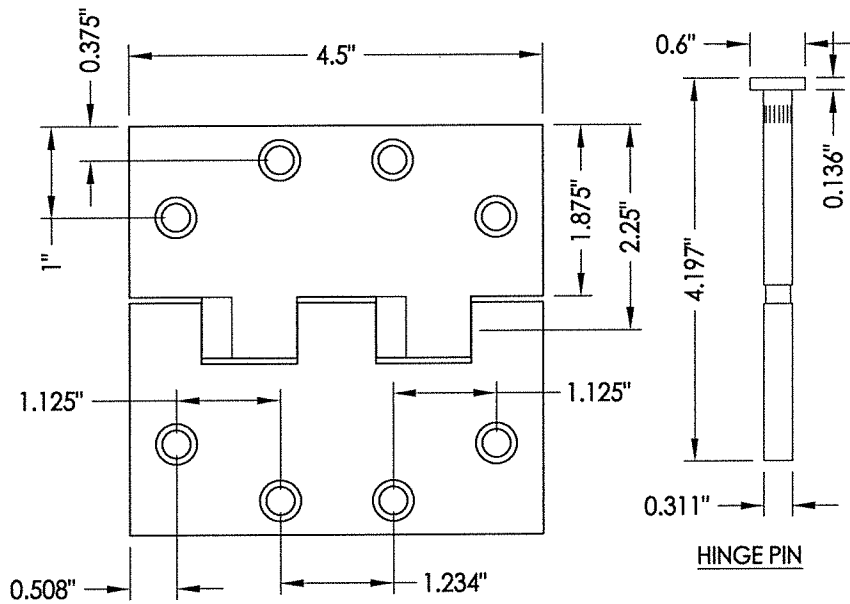
TOP & BOTTOM RAIL LENGTH = 34.6875"
SIDE STILE LENGTH = 71.5"



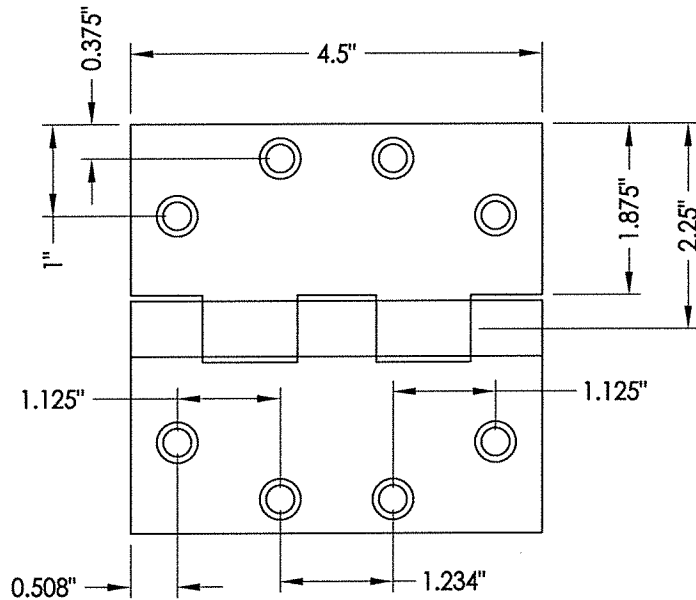
8 BUMPFACE THRESHOLD
.125" EXTRUDED ALUM.
NATIONAL GUARD PRODUCTS INC.
#891V, 6063-T6 ALUM.



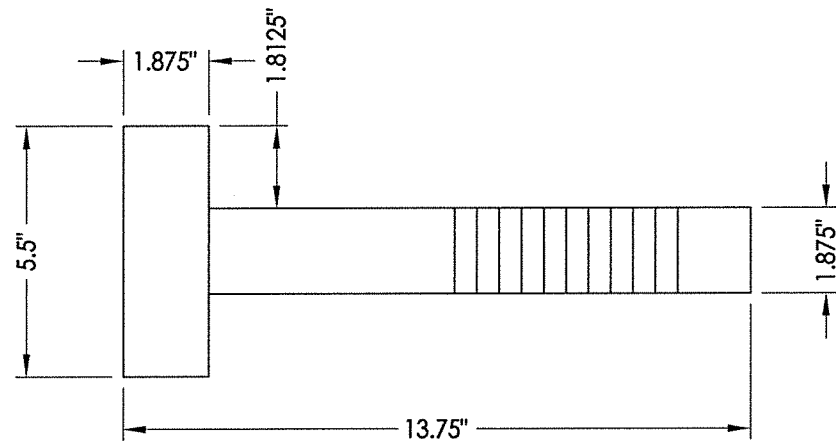
33 PANIC THRESHOLD NATIONAL GUARD
PRODUCTS NGP 896 .105" ALUM. WALL



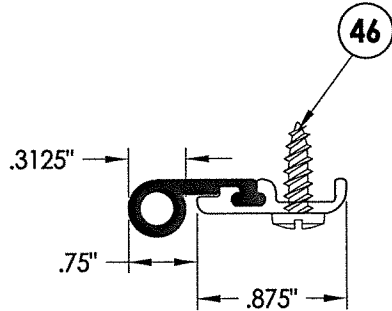
13 4 1/2" TEMPLATE HINGE
BY HAGER .134" THK. STEEL



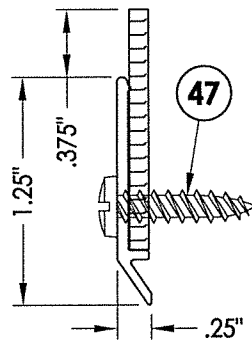
35 4 1/2" TEMPLATE HINGE
BY PBB .135" STEEL



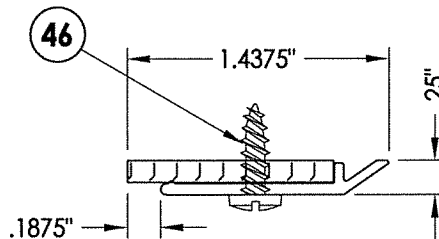
11 MASONRY 'TEE' ANCHOR
.050" THK. STEEL



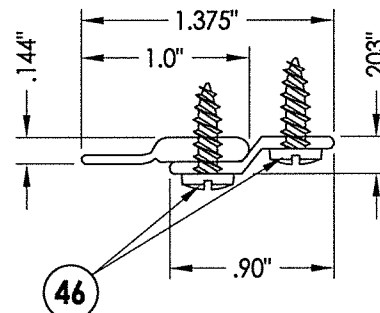
36 SURFACE MOUNTED FRAME WEATHERSTRIP
NATIONAL GUARD PRODUCTS #137SA



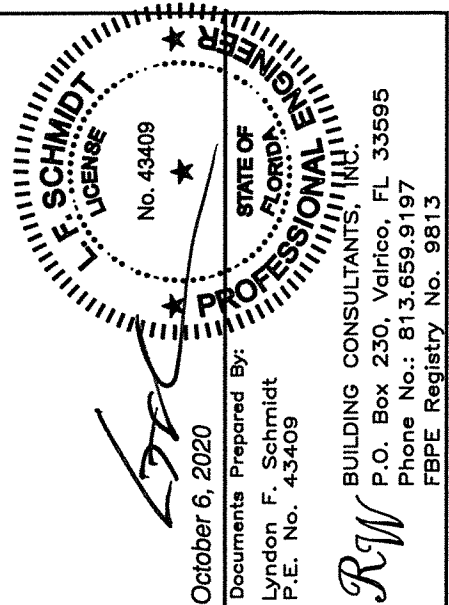
38 SURFACE MOUNTED DOOR BOTTOM SWEEP
NATIONAL GUARD PRODUCTS #200SA



37 SURFACE MOUNTED FRAME WEATHERSTRIP
NATIONAL GUARD PRODUCTS #130NA



39 SURFACE MOUNTED FRAME WEATHERSTRIP
NATIONAL GUARD PRODUCTS #9125A



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DATE: 7/17/13

SCALE: N.T.S.

DWG. BY: JK

CHK. BY: LFS

DRAWING NO.: FL-16494.1

SHEET 11 OF 11